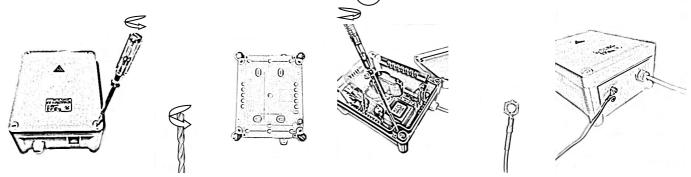
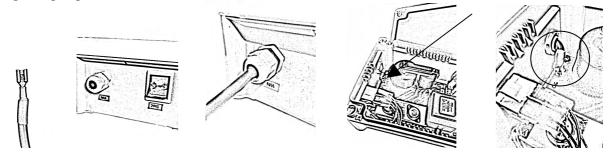
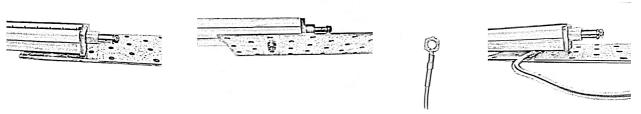
1. Open the cover of the power supply. Drill 4 holes in frame (spacing 130x153mm) and fasten housing to machine. Connect the power supply ground terminal ( ) to frame.



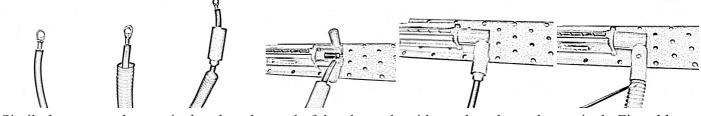
2. Crimp female connector on the end of HV cable. Push the cable through the gland and connect it with high-voltage output pin on board.



3. Fix electrodes to machine. Connect, by supplied cable, their aluminium bodies with frame machine.



4. Cut HV cable as short as possible. Crimp ring terminal, push insulating tube and sleeve. Join cable to electrode connector, set up a "pipe" insulator and fasten it by sleeve.



5. Similarly connect the terminal at the other end of the electrode with another electrode terminal. Fix cables to frame. Connect the mains plug into the appropriate socket in machine.

